

Figure 1

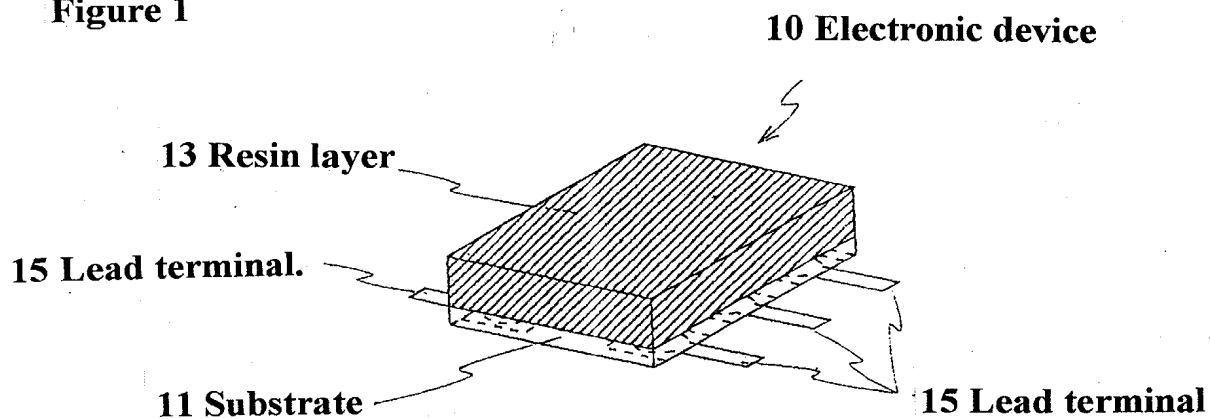


Figure 2

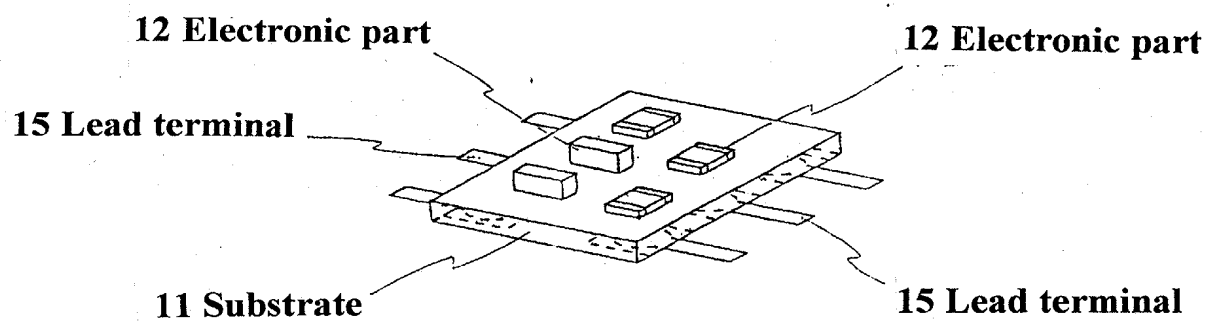
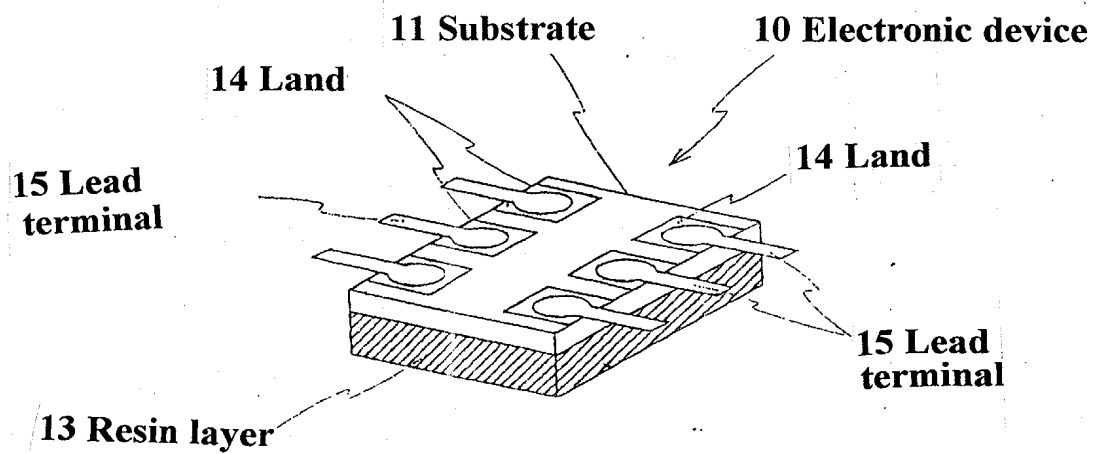
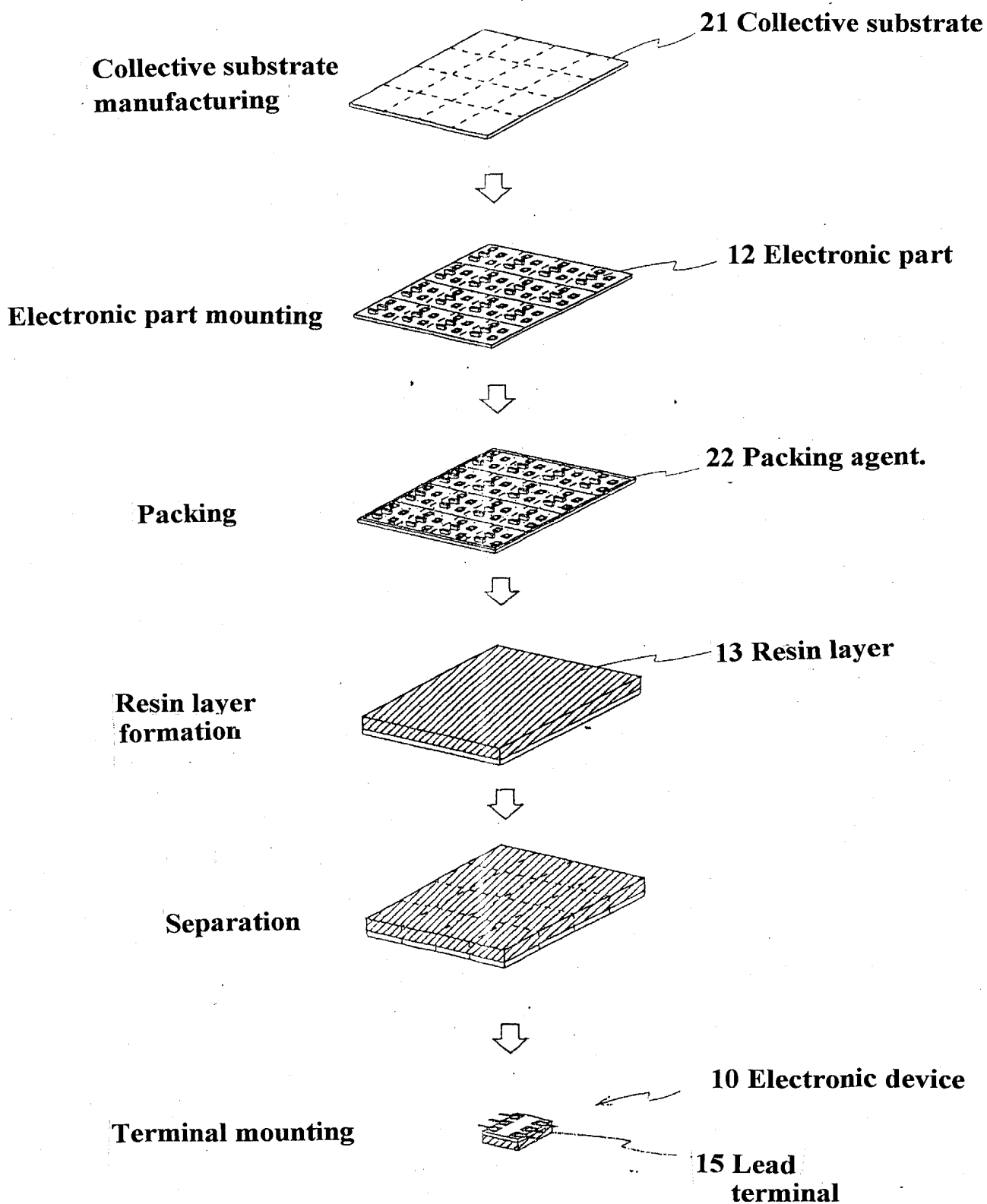


Figure 3



09614374-071200

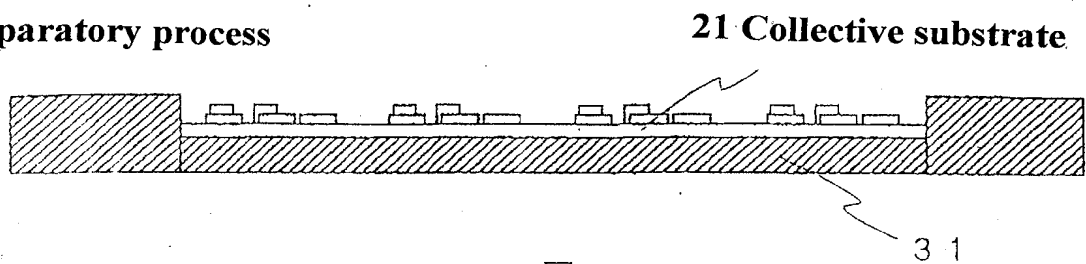
Figure 4



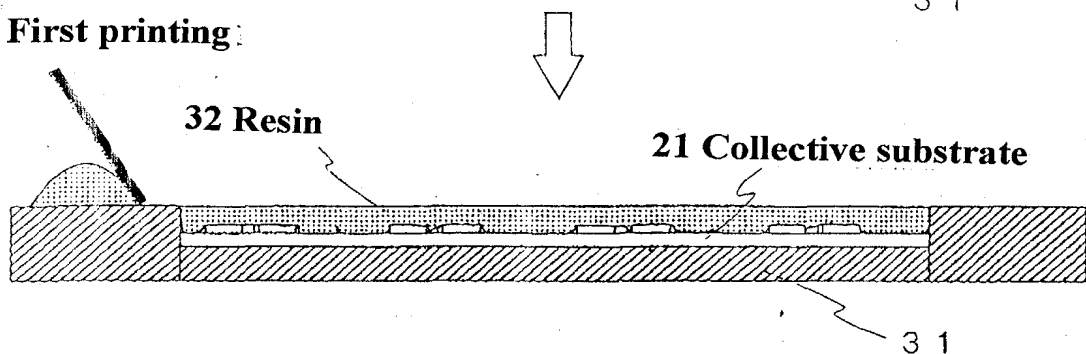
09614374-071200

Figure 5

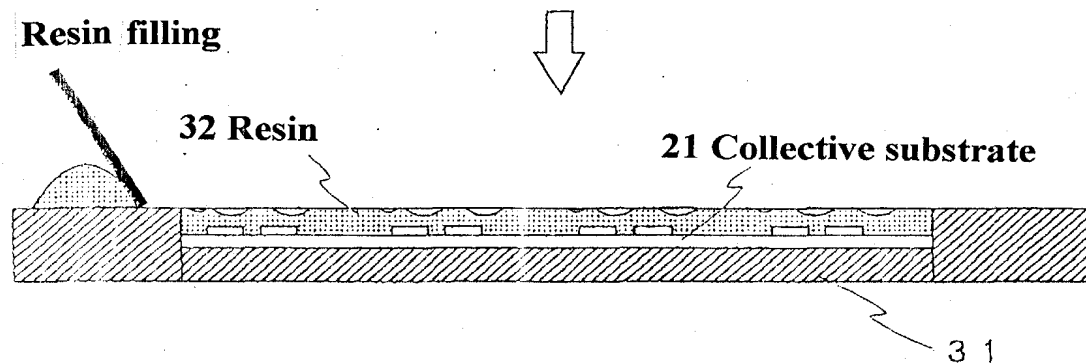
Preparatory process



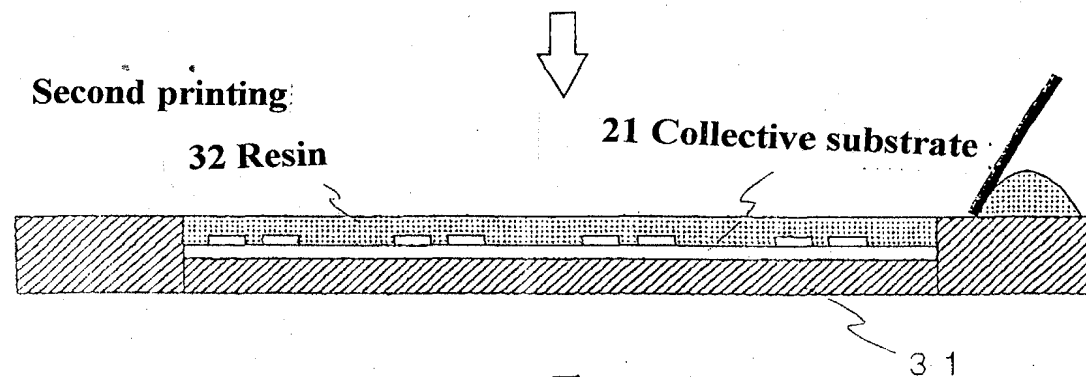
First printing



Resin filling



Second printing



Completion

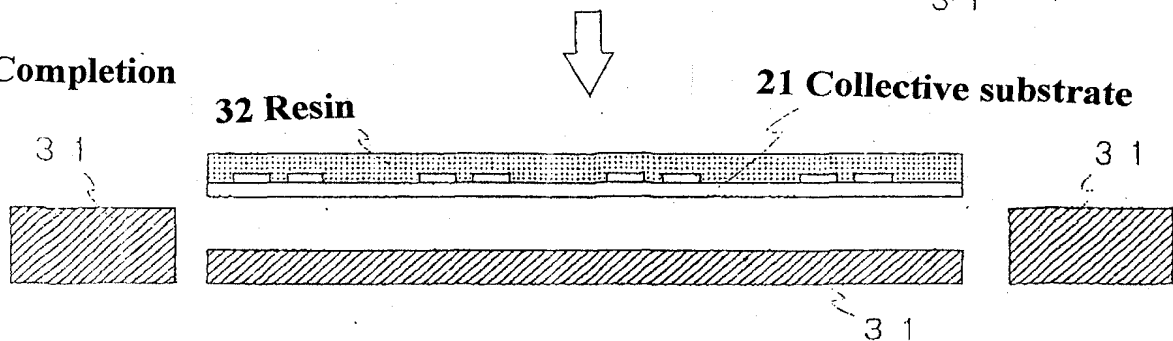


Figure 6

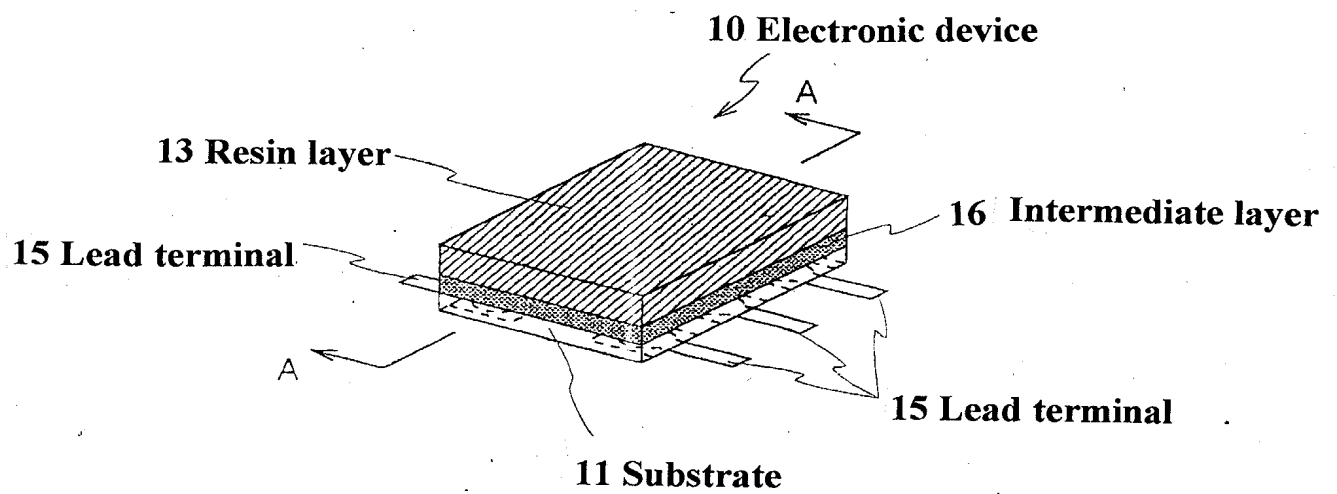


Figure 7

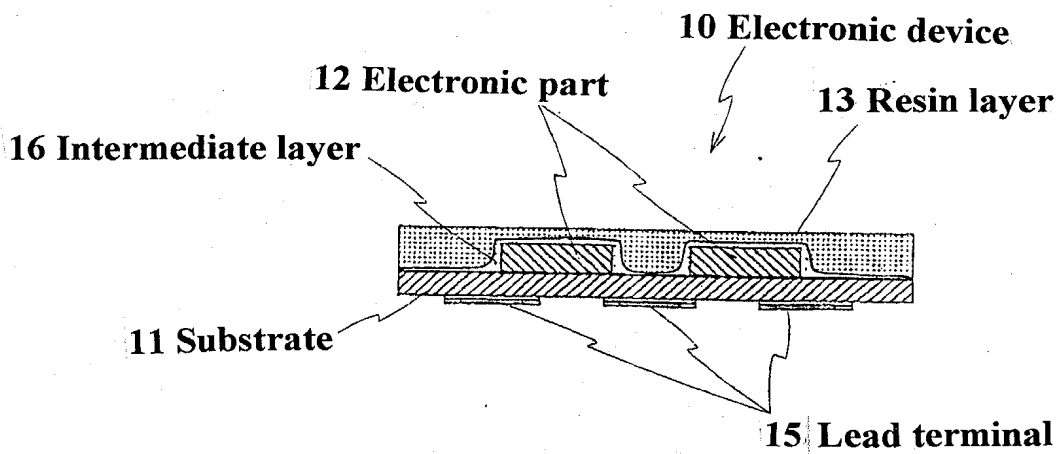
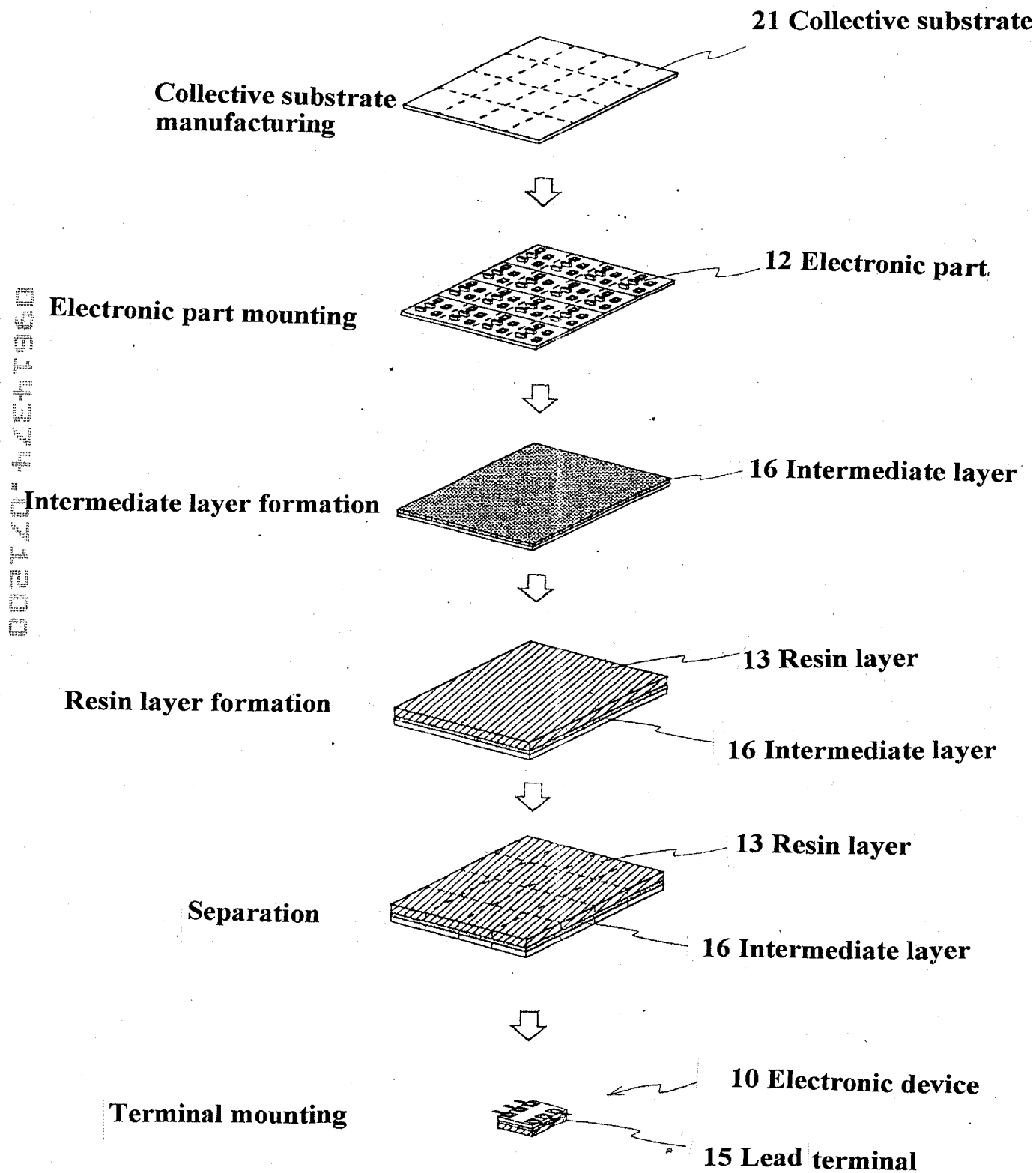
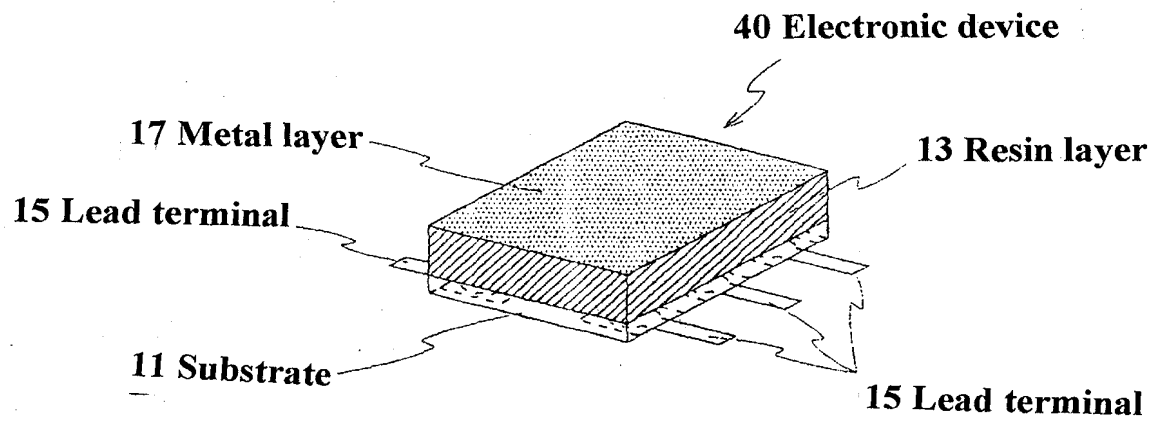


Figure 8

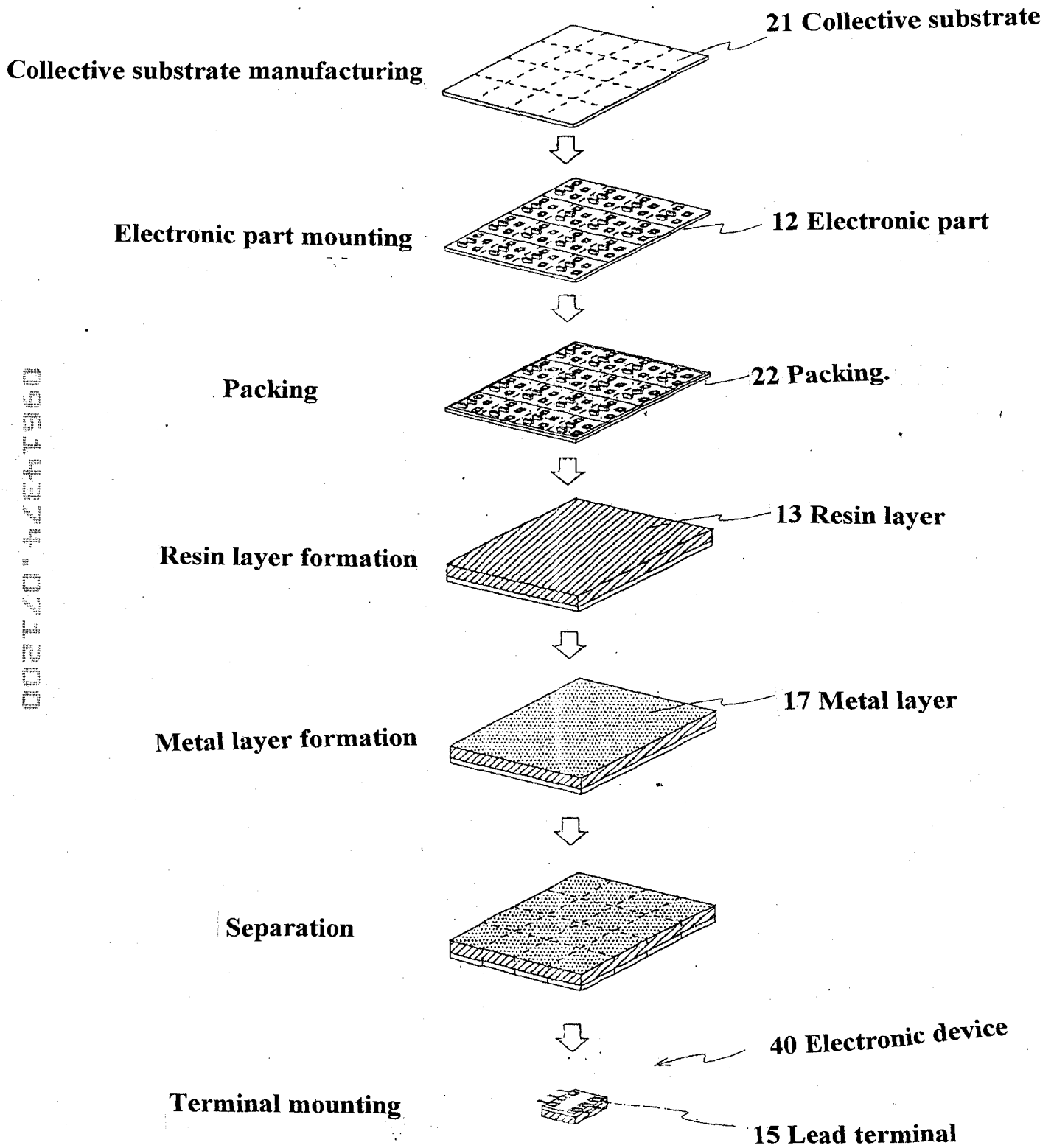


**Figure 9**

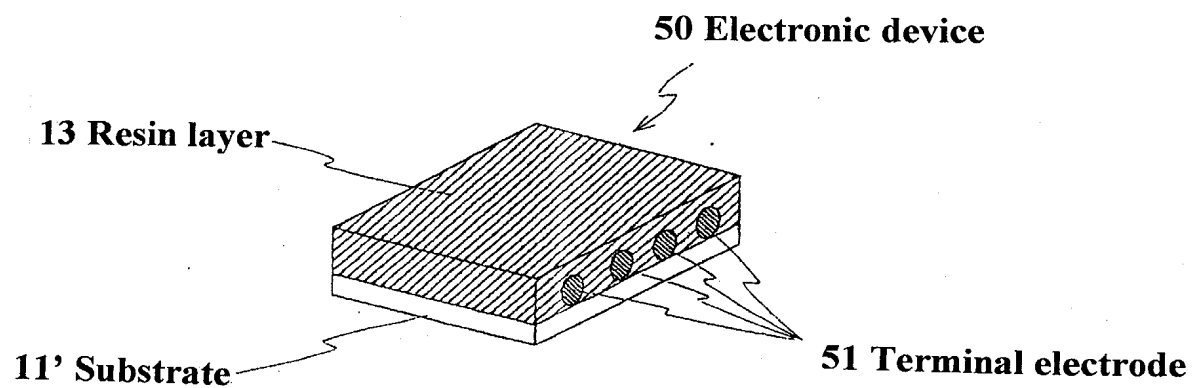


09614374.071200

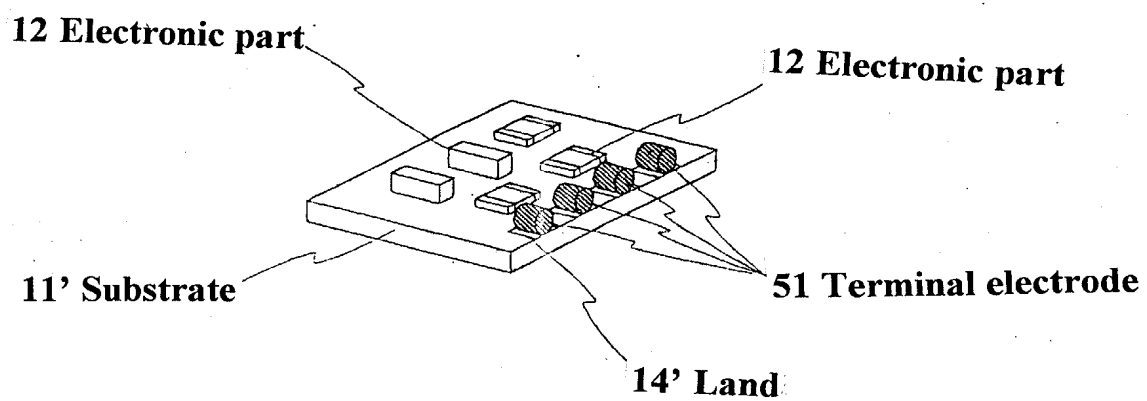
Figure 10



**Figure 11**



**Figure 12**



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Key to Figure 13

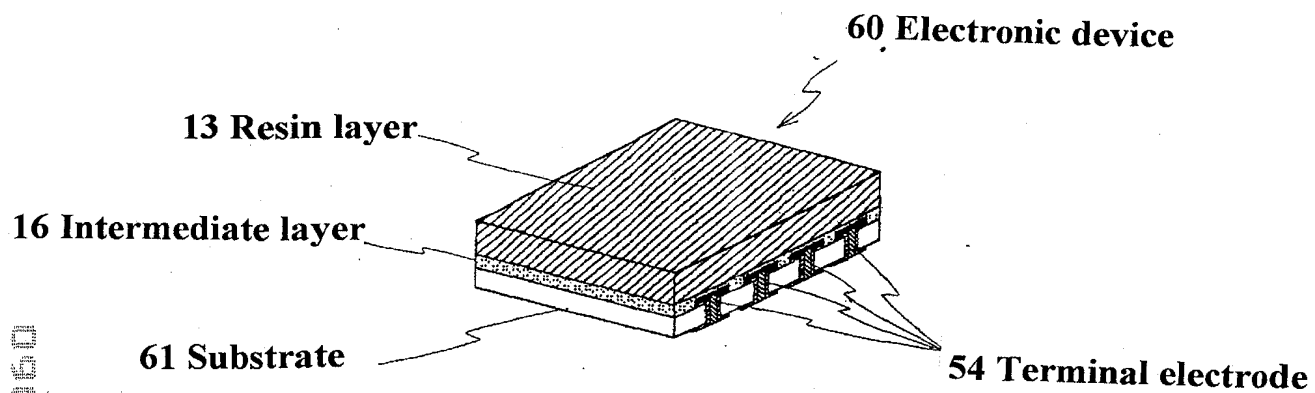


Figure 14

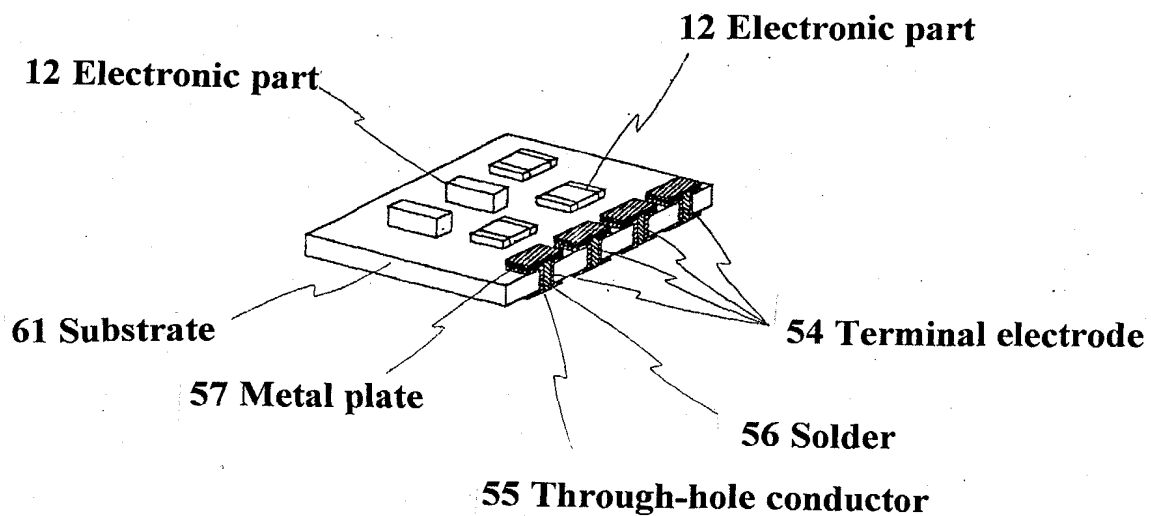


Figure 15

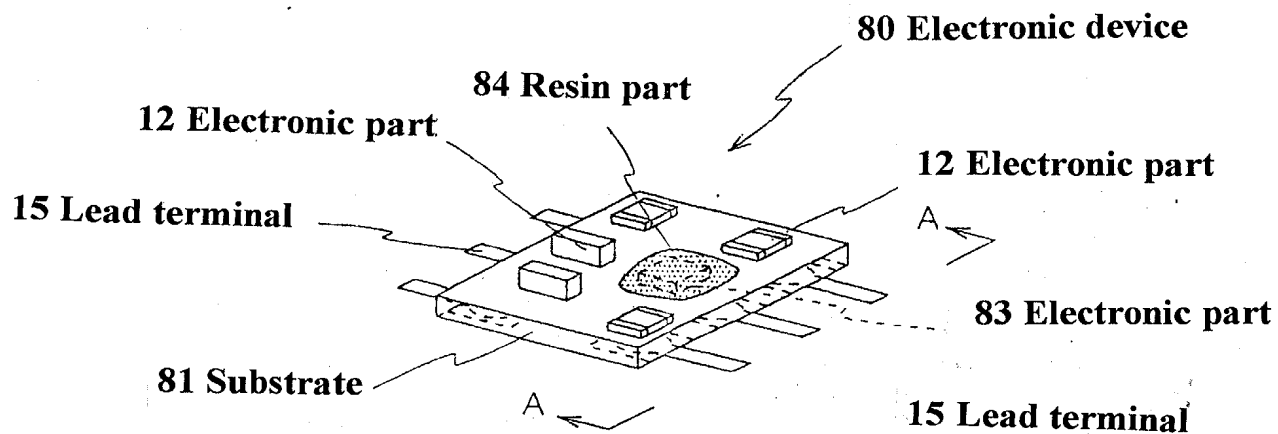


Figure 16

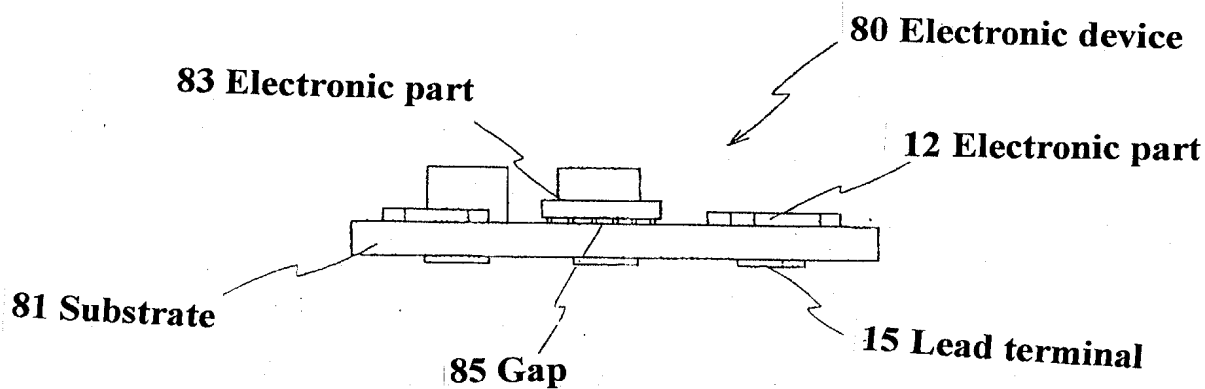


Figure 17

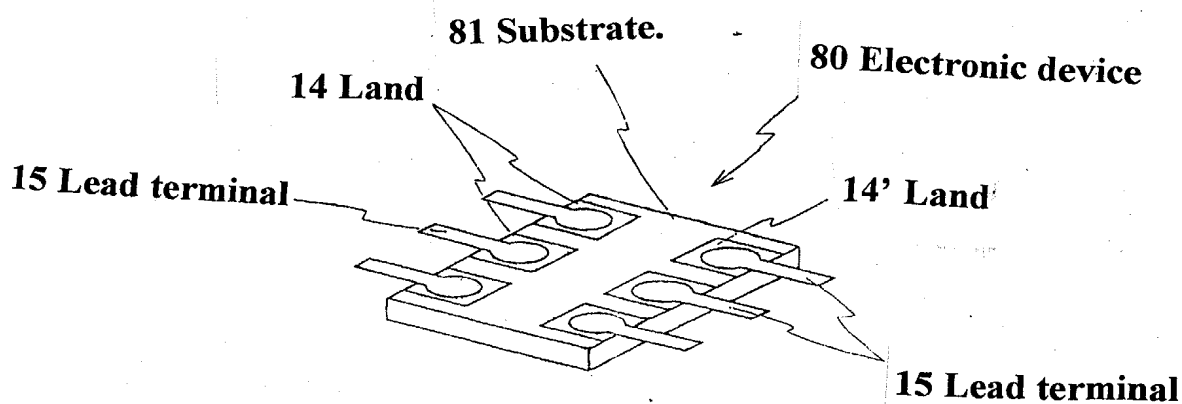


Figure 18

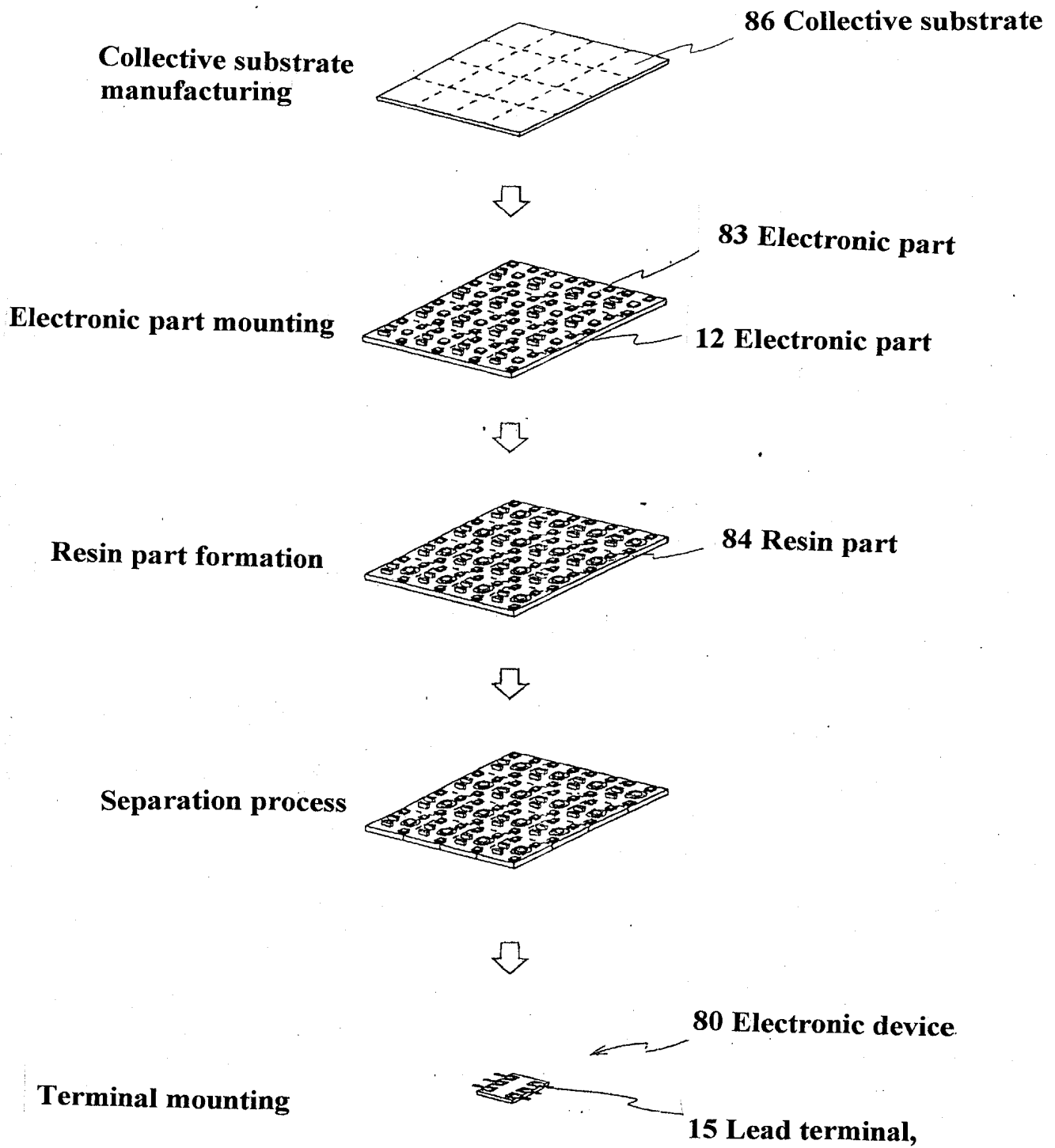


Figure 19

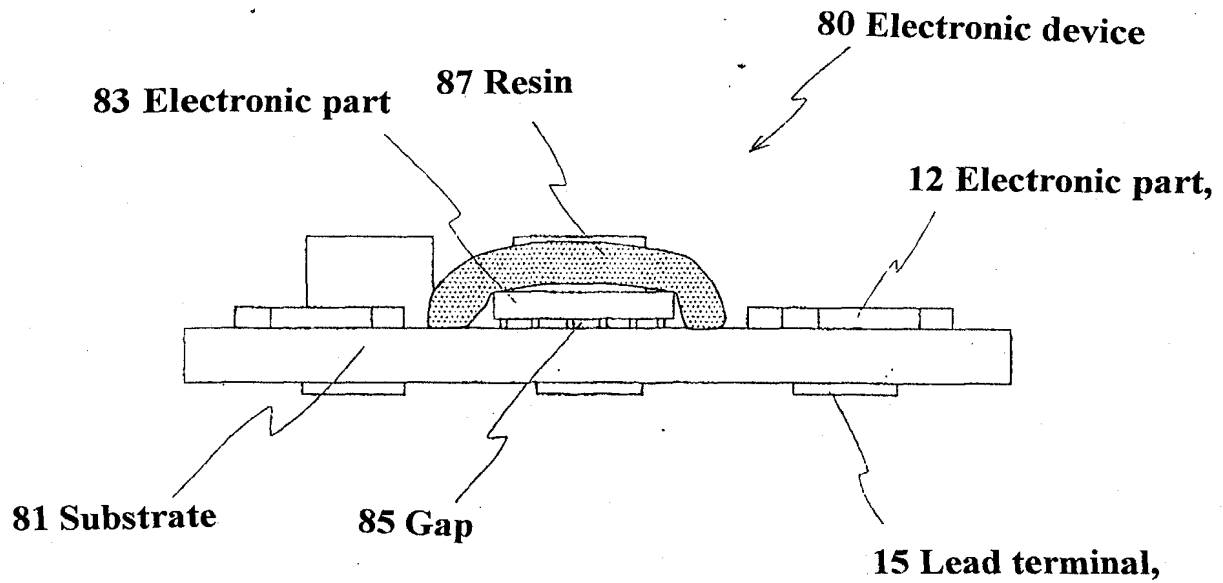


Figure 20

